

## TRAP #5

# INEFFICIENT

## HOW CONVENTIONAL DESIGN/BID/BUILD CAUSES PRODUCTION CONSTRAINTS AND INCREASED DOWNTIME IN PLANT CONSTRUCTION

Build (D/B/B) approach often conceals problems that lead to costly and difficult layout, process flow and

Identifying these threats to efficient plant operation, and understanding how a process-oriented approach removes barriers to optimal production, can substantially cut your



**HIGHER BUILDING  
MAINTENANCE COSTS  
DUE TO OVERLOOKED  
FUTURE NEEDS  
DURING THE PRE-  
CONSTRUCTION PHASE**

**LOST OPPORTUNITY  
COST DUE TO**



